

Shp 15/04

Work Order ID 68229

Friday, April 08, 2011 2:51:06 PM



Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 4/8/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

ml 11 04 15 (10)

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

ml 11 04 15 (10)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

ml 11 04 15 (10)

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Item ID: D350-607-143

Accept



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Stop



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Start Date: 4/8/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo Identify and pack for shipping as per PPP D350-607-143 Location: _____ PPP rev: <u>A</u>	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

11/4/15 102

CR 11/04/15 MF

11-04-15

Picklist Print

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Work Order ID: 68229

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/8/2011

Required Date: 4/15/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP RevC: as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3953-7 Spring Spacer		Manufactured	No			110	Each	17.0000	1	10			
--------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST096	17	
65053	4	
65621	1	
67860	12	

D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	10.0000	1	10			
---------------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST096	10	
67859	10	

D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	16.0000	1	10			
----------------------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST096	16	
53758	4	
65135	12	

53758 44
65135 64

60 11/4/14 10

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Work Order ID: 68229

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/8/2011

Required Date: 4/15/2011

Start Qty: 10.00

Required Qty: 10.00

D3953-9
Gas Spring Washer

Manufactured No

110 Each

14.0000

2

20

Location

Loc Qty

Loc Code

ST089

14

66162

14

110 Each

10.0000

1

10

Location

Loc Qty

Loc Code

ST096

10

65051

10

110 Each

7.0000

1

10

Location

Loc Qty

Loc Code

ST096

7

53437

7

110 Each

36.0000

1

10

D3953-17
Gas Spring Spacer

Manufactured No

Location

Loc Qty

Loc Code

ST096

36

65138

6

67968

30

68231 8x

66162 14x

65051

68233 3x

53437 7x

4x 65138
6x 67968

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Work Order ID: 68229

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/8/2011

Required Date: 4/15/2011

Start Qty: 10.00

Required Qty: 10.00

D3969-1
Spring (Basket Lid)

Manufactured No

110 Each 28.0000 1 10

Location Loc Qty Loc Code

ST272

28

52889

22

53759

6

~~52889~~ 40
~~53759~~ 60
20

AN3C11A
BOLT

Purchased No

110 Each 62.0000 2

Location Loc Qty Loc Code

ST351

62

112969

12

116590

50

~~112969~~ 120
~~116590~~ 80
20

AN3C15A
Bolt

Purchased No

110 Each 39.0000 2

Location Loc Qty Loc Code

ST352

39

112969

39

~~112969~~
20

AN310-4
NUT

Purchased No

110 Each 25.0000 2

Location Loc Qty Loc Code

ST324

25

116786

25

~~116786~~

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Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/8/2011

Required Date: 4/15/2011

Start Qty: 10.00

Required Qty: 10.00

MS21043-3

Purchased

No

110

Each

1,056.000

4

40

Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

FP-B

-5

112314

-5

ST301

981

112314

981

MS24665-2-12

Purchased

No

110

Each

68.0000

2

20

COTTER PIN

Location

Loc Qty

Loc Code

ST309

68

111499

68

NAS1149C0332R

Purchased

No

110

Each

5,061.000

4

40

Washer

Location

Loc Qty

Loc Code

ST297

5061

115832

22

116304

55

117291

4984

NAS1149C0432R

Purchased

No

110

Each

6,590.000

2

20

Washer

Location

Loc Qty

Loc Code

ST297

6590

116900

1590

117291

5000

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